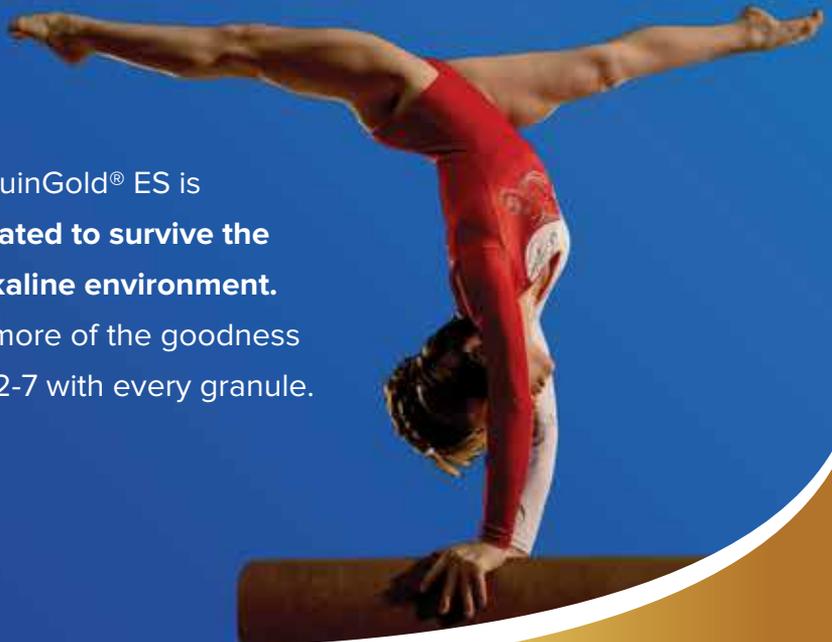


100% stable!

New MenaquinGold® ES is
**specially coated to survive the
harshest alkaline environment.**
So you get more of the goodness
of vitamin K2-7 with every granule.





MenaquinGold[®] ES

Vitamin K2-7 with extended stability

MenaquinGold[®] has always been a highly stable form of vitamin K2-7, and extensive studies—in both real time and accelerated conditions—have proven it. However, in formulations that contain calcium salts or other minerals, the presence of moisture during the manufacturing process makes it difficult for formulators to prevent generation of alkalinity which may be detrimental to vitamin K2-7. That problem is now one of the past.

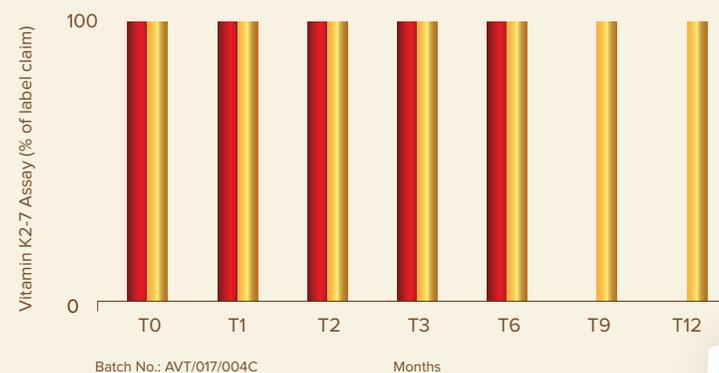
PRESENTING MENAQUINGOLD[®] ES

Every particle of this new powder formulation has a special proprietary coating—approved for both food and pharmaceutical applications—that protects it from alkaline environments. MenaquinGold[®] ES ensures that consumers get the full recommended dose of vitamin K2-7. And, whatever it's combined with, manufacturers have complete flexibility while following the manufacturing process of their choice.

STABLE UNDER PRESSURE

We've conducted forced degradation studies with MenaquinGold[®] ES in aqueous, granulated calcium, mineral formulations, which show that it is 100% stable in both real-time and accelerated storage conditions. So you can use it with 100% confidence.

Forced Degradation Study using MenaquinGold[®] ES Natural Vitamin K2-7 in Aqueous Granulated Calcium Carbonate Formulations.



■ Accelerated conditions (40 ± 2°C; 75% RH ± 5% RH)

■ Real-time conditions (30 ± 2°C; 65% RH ± 5% RH)



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